

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING



SPECIFICATION: ASTM A213 OR ASME SA213 OR ASTM A269

WALL THICKNESS TOLERANCE PER ASTM A269 AS FOLLOWS:


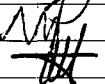
OD (IN)	PERMISSABLE OD TOL. (IN)	PERMISSABLE WALL TOL.
UP TO 1/2	±0.005	±15%
1/2 TO 1 1/2, EXCL.	±0.005	±10%
1 1/2 TO 3 1/2, EXCL.	±0.010	±10%
3 1/2 TO 5 1/2, EXCL.	±0.015	±10%
5 1/2 TO 8, EXCL.	±0.030	±10%

PART NUMBER: M304TR D.DDD W.TTT
OD WALL

WHERE "D.DDD" = OUTSIDE DIAMETER IN INCHES
AND ".TTT" = WALL THICKNESS IN INCHES

EG. 0.375" OD X 0.065" WALL TUBING = M304TR0.375W.065

RELEASED
09/08/23 MP

B	REFORMAT DWG, ADD SPECS (ZN D8-1), REF PAR 08-020A	CP	08.10.20
A	NEW ISSUE	DS	01.06.08
REV.	DESCRIPTION		DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.		DRAWING NO. M304TR	REV. B SHEET 1 OF 1
DATE	08.10.20	TITLE 304/316 ROUND TUBING	SCALE NTS
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